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D3849-5

Job Sheet 187612



Part No: D3849-5

Job Qty: 6 ea

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 1/11/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV F IPP Rev:A 12.09.11 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	1/11/19	1/11/19	0.00	2.73	Waterjet - Flow		<i>18/12/30</i>
110	QC	6 pcs	1/11/19	1/11/19	0.00	0.00	QC2 Waterjet-2		<i>18/12/30</i> DAS
120	QC	6 pcs	1/11/19	1/11/19	0.00	0.00	QC8-3		JAN 07 2019 68
130	Brake NC	6 pcs	1/11/19	1/11/19	0.00	1.03	Brake NC 1		JAN 07 2019 68
210	QC	6 pcs	1/11/19	1/11/19	0.00	0.00	QC5		JAN 11 2019 68
220	Packaging	6 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3		<i>2</i> 9-89
230	QC21-SA	6 Ea	1/11/19	1/11/19	0.00	0.00	QC21		DAS JAN 14 2019

Part Op 100 - 1-Cut as per Dwg D3849 Dwg Rev: F Prog Rev: F 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg using DT8179 & DT8155 BEND AS PER SECTION E-E

210 - QC5- Inspect part completeness to step on W/O

220 - Identify as per dwg & Stock Location: LOCATION: WA0041

230 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	24 sf (4 ea)	100-Waterjet - Flow - 1	<i>5132620</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S18GA	24	313	0

Part Specifications

Specifications could not be found.

Plex 12/10/18 11:03 AM dart.white.jesse

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

INSPECTION SHEET

Measured by:	pe	Checked by:	68	QC Inspector:	
Date:	18/12/31	Date:	JAN 8 89	Date:	

Engineering Approval: (If necessary)		Date:	
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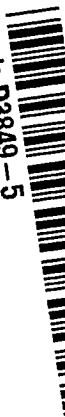
H:\FORMS\Quality Assurance\approved QA\Inspection Sheet revB

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AEROSPACE

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Container No: S140902



Part: D3849-5

Job No: 187612

Serial No/Batch: S140902

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/31/18